

Mandrino allargatubi a 5 rulli per tubi e curve in acciaio inox a tabelle British Standard 1864:1966

Tube expander with 5 rolls for stainless steel tubes and bends according to British Standard 1864:1966 tables

Dudgeon évaseur à 5 galets pour tubes et coudes en acier inox suivant BS 1864:1966

Selbsttätige Rohrwalze mit 5 Rollen für Rohre und Bögen aus rostfreiem Stahl nach Tabellen British Standard 1864:1966



Rulli Rolls Galets Rollen	L _t		L _u	
	inches	mm	inches	mm
R-BS 1"	1.339	34,0	1.102	28,0
R-BS 1.1/2"	1.417	36,0	0.102	28,0
R-BS 2"	1.417	36,0	0.102	28,0
R-BS 2.1/2"	1.653	42,0	1.260	32,0
R-BS 3"	1.772	45,0	1.339	34,0
R-BS 3.1/2"	2.008	51,0	1.575	40,0
R-BS 4"	2.008	51,0	1.575	40,0

Tubo
Tube
Tube
Rohr

Mandrinatrici consigliate
Suggested rolling machines
Dudgeonneuses conseillées
Empfohlene Rohreinwalzanlagen

de inches mm	sp inches mm	di		Espansione		Mandrino Tube expander Dudgeon Rohrwalzen Cod.	Rulli Rolls Galets Rollen Cod.	Spina Mandrel Broche Dorn Cod.	inches mm	Elettriche Electrical Electriques elektrisch	Pneumatiche Pneumatiques pneumatisch	
		inches	mm	inches	mm							
1" (25,4)	0.049	1,25	0.902	22,9	0.866÷0.984	22,0÷25,0	BS 1"	R-BS1"	S-BS 1"	0.315" (8,0)	F90 + M4/V MS/60	Macrol 450
1.1/2" (38,1)	0.049	1,25	1.402	35,6	1.339÷1.496	34,0÷38,0	BS 1.1/2"	R-BS1.1/2"	S-DIN40-BS 1.1/2"	0.472" (12,0)	F90 + M4/L M4/V	Macrol 450
2" (50,8)	0.049	1,25	1.902	48,3	1.850÷2.008	47,0÷51,0	BS 2"	R-BS2"	S-DIN50-BS 2"	0.551" (14,0)	F90 + M4/L MG/49	Macrol 200
2.1/2" (63,5)	0.059	1,50	2.382	60,5	2.323÷2.520	59,0÷64,0	BS 2.1/2"	R-BS2.1/2"	S-DIN65-BS 2.1/2"	0.630" (16,0)	F90 + M4/L MG/49	Masterol 180
3" (76,2)	0.059	1,50	2.882	73,2	2.795÷2.992	71,0÷76,0	BS 3"	R-BS3"	S-DIN80-BS 3"	0.787" (20,0)	F90 + MG/49	Masterol 180
3.1/2" (88,9)	0.079	2,00	3.342	84,9	3.307÷3.504	84,0÷89,0	BS 3.1/2"	R-BS3.1/2"	S-DIN90-BS 3.1/2"	0.866" (22,0)	F90 + MG/49	Masterol 90
4" (101,6)	0.079	2,00	3.843	97,6	3.780÷3.976	96,0÷101,0	BS 4"	R-BS4"	S-DIN100-BS 4"	0.866" (22,0)	F90 + MG/36	Masterol 90

MTT-BS

Morsetto per taglio tubi da BS 1" a BS 4"

Clamping lug for cutting tubes from BS 1" to BS 4"
Mâchoire pour coupe tubes de BS 1" à BS 4"
Klemme für Schnitt der Rohre von BS 1" bis BS 4"

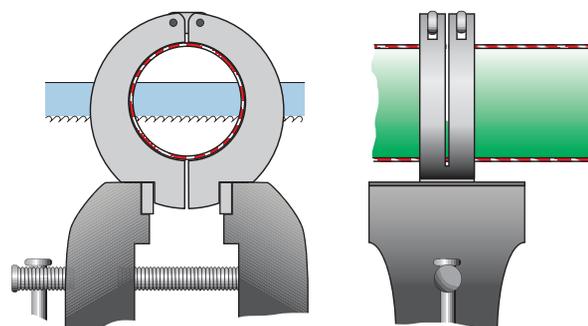


Fig. TE82-F1

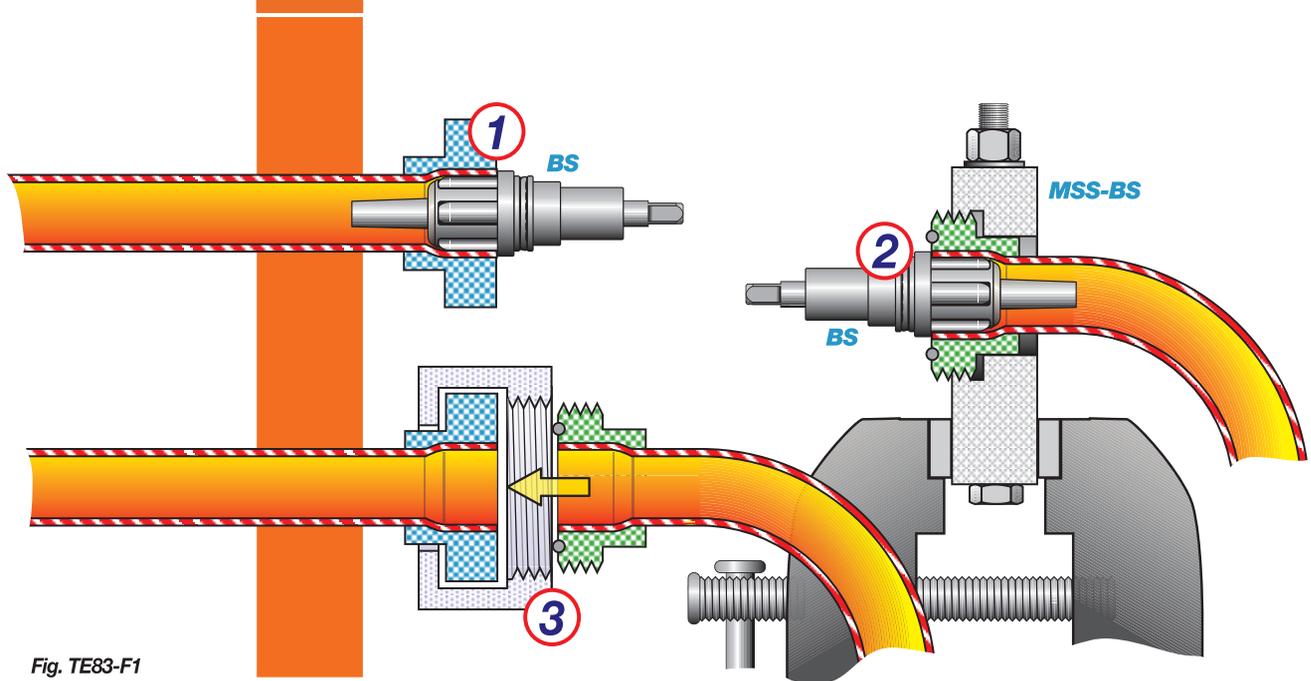


Fig. TE83-F1

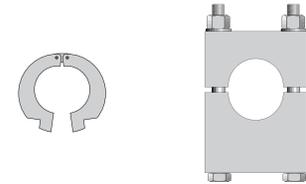
MSS-BS

Morsetto di serraggio singolo per mandrinare tubi da BS 1" a BS 4".

Single clamping lug for rolling tubes from BS 1" to BS 4".

Mâchoire de serrage individuel pour dudgeonner tubes de BS 1" à BS 4".

Einfach-Klemme für das Einwalzen von Rohren von BS 1" bis BS 4".



d_e inches mm	MTT-BS Cod.	MSS-BS Cod.
1" (25,4)	MTT-BS 1"	MSS-BS 1"
1.1/2" (38,1)	MTT-BS 1.1/2"	MSS-BS 1.1/2"
2" (50,8)	MTT-BS 2"	MSS-BS 2"
2.1/2" (63,5)	MTT-BS 2.1/2"	MSS-BS 2.1/2"
3" (76,2)	MTT-BS 3"	MSS-BS 3"
3.1/2" (88,9)	MTT-BS 3.1/2"	MSS-BS 3.1/2"
4" (101,6)	MTT-BS 4"	MSS-BS 4"

VD-DN

Mandri allargatubi per la mandrinatura del seggio nelle valvole

Tube expanders for rolling valve seats
Dudgeons évaseurs pour le dudgeonnage du siège dans les soupapes
Selbsttätige Rohrwalzen für das Einwalzen des Ventilsitzes



Costruito secondo specifiche della valvola
 Produced for given valve specifications
 Construit selon spécifications de la soupape
 Nach Spezifikationen des Ventils hergestellt

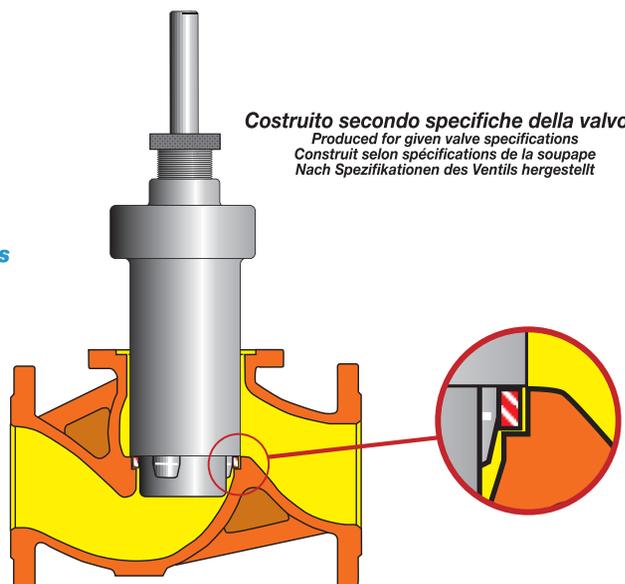


Fig. TE83-F2